

# CERTIFICATE

**TÜV Rheinland Immissionsschutz  
und Energiesysteme GmbH**

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**Manufacturer:** Maihak AG

**Measuring System:** Sidor

**Components:** CO, NO, SO<sub>2</sub>

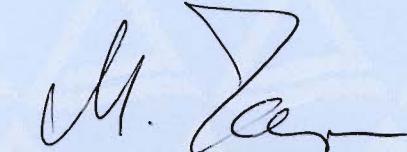
**Test Report:** TÜV Nord 04CU035 / 8000607710 2006-06-30

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The measurement system fulfils  
the requirements of  
QAL 1  
according to EN 14181 and EN ISO 14956.

Köln, 2007-05-07

Dr. rer. nat. Peter Wilbring



Dipl.-Chem. Martin Kerpa

## DIN EN ISO 14956 and prEN 15267-3 calculation for QAL 1 in DIN EN 14181

**Manufacturer data**

Manufacturer  
 Measurement System  
 Name  
 Serial Number  
 Measuring Principle

Maihak AG  
 Multi Component Measuring Device  
 Sidor  
 760 108, 760 109  
 NDIR

**TÜV Data**

Approval Report  
 Date  
 Editor

TÜN Nord 04CU035 / 8000607710 2006-06-30  
 2007-05-07  
 Dipl.Chem. M. Kerpa

**Measurement Component**
**Evaluation of the cross sensitivity (CS)**

to 3 Vol.-% Oxygen  
 to 21 Vol.-% Oxygen  
 to 30 Vol.-% Humidity  
 to 300 mg/m<sup>3</sup> Carbon monoxide  
 to 15 Vol.-% Carbon dioxide  
 to 50 mg/m<sup>3</sup> Methane  
 to 20 mg/m<sup>3</sup> Dinitrogen monoxide  
 to 100 mg/m<sup>3</sup> Dinitrogen monoxide  
 to 300 mg/m<sup>3</sup> Nitrogen monoxide  
 to 30 mg/m<sup>3</sup> Nitrogen dioxide  
 to 20 mg/m<sup>3</sup> Ammonia  
 to 200 mg/m<sup>3</sup> Sulphur dioxide  
 to 1000 mg/m<sup>3</sup> Sulphur dioxide  
 to 50 mg/m<sup>3</sup> Hydrogen chloride  
 to 200 mg/m<sup>3</sup> Hydrogen chloride

CO	75	mg/m <sup>3</sup>
CS X <sub>max,j</sub>		
0,00 mg/m <sup>3</sup>		
0,50 mg/m <sup>3</sup>		
0,36 mg/m <sup>3</sup>		
0,00 mg/m <sup>3</sup>		
-1,50 mg/m <sup>3</sup>		
0,00 mg/m <sup>3</sup>		
0,00 mg/m <sup>3</sup>		
0,90 mg/m <sup>3</sup>		
0,00 mg/m <sup>3</sup>		
1,76 mg/m <sup>3</sup>		
-1,50 mg/m <sup>3</sup>		

Sum of positive cross sensitivities  
 Sum of negative cross sensitivities

**Calculation of the combined standard uncertainty**
**Test Value**

Lack of fit  
 Biggest interference (positiv or negativ)  
 Span shift in the field test  
 Zero shift in the field test  
 Sensitivity to sample volume flow  
 Sensitivity to sample pressure  
 Sensitivity to sample temperature  
 Sensitivity to ambient temperature  
 Dependence on supply voltage  
 Repeatability at span  
 Field reproducibility  
 Uncertainty of the test gas at the reference point

$\Delta X_{\max,j}$	$u(\Delta X_{\max,j}) = \frac{\Delta X}{\sqrt{3}}$	$u(\Delta X_{\max,j})^2$
0,83 mg/m <sup>3</sup>	0,48 mg/m <sup>3</sup>	0,227
1,76 mg/m <sup>3</sup>	1,02 mg/m <sup>3</sup>	1,035
1,41 mg/m <sup>3</sup>	0,81 mg/m <sup>3</sup>	0,663
0,85 mg/m <sup>3</sup>	0,49 mg/m <sup>3</sup>	0,239
0,53 mg/m <sup>3</sup>	0,30 mg/m <sup>3</sup>	0,092
0,00 mg/m <sup>3</sup>	0,00 mg/m <sup>3</sup>	0,000
0,00 mg/m <sup>3</sup>	0,00 mg/m <sup>3</sup>	0,000
-1,35 mg/m <sup>3</sup>	-0,78 mg/m <sup>3</sup>	0,608
0,45 mg/m <sup>3</sup>	0,26 mg/m <sup>3</sup>	0,068
0,53 mg/m <sup>3</sup>	0,30 mg/m <sup>3</sup>	0,092
0,28 mg/m <sup>3</sup>	0,16 mg/m <sup>3</sup>	0,026
1,50 mg/m <sup>3</sup>	0,87 mg/m <sup>3</sup>	0,750

Combined standard uncertainty ( $u_c$ )

$$u_c = \sqrt{\sum(u_{\max,j})^2} \quad 1,949$$

Total expanded uncertainty

$$(u_c * k) \quad u_c = u_c * 1,96 \quad 3,820$$

Relative total expanded uncertainty

$$U_c \text{ in % of the limit } 50 \text{ mg/m}^3 \quad 7,6$$

Requirement

$$U_c \text{ in % of the limit } 50 \text{ mg/m}^3 \quad 10,0$$

Result: Requirements keep to QAL 1 of EN 14181

## DIN EN ISO 14956 and prEN 15267-3 calculation for QAL 1 in DIN EN 14181

**Manufacturer data**

Manufacturer  
 Measurement System  
 Name  
 Serial Number  
 Measuring Principle

Maihak AG  
 Multi Component Measuring Device  
 Sidor  
 760 108, 760 109  
 NDIR

**TÜV Data**

Approval Report  
 Date  
 Editor

TÜN Nord 04CU035 / 8000607710 2006-06-30  
 2007-05-07  
 Dipl.Chem. M. Kerpa

**Measurement Component**

NO 125 mg/m<sup>3</sup>

**Evaluation of the cross sensitivity (CS)**

to 3 Vol.-% Oxygen  
 to 21 Vol.-% Oxygen  
 to 30 Vol.-% Humidity  
 to 300 mg/m<sup>3</sup> Carbon monoxide  
 to 15 Vol.-% Carbon dioxide  
 to 50 mg/m<sup>3</sup> Methane  
 to 20 mg/m<sup>3</sup> Dinitrogen monoxide  
 to 100 mg/m<sup>3</sup> Dinitrogen monoxide  
 to 300 mg/m<sup>3</sup> Nitrogen monoxide  
 to 30 mg/m<sup>3</sup> Nitrogen dioxide  
 to 20 mg/m<sup>3</sup> Ammonia  
 to 200 mg/m<sup>3</sup> Sulphur dioxide  
 to 1000 mg/m<sup>3</sup> Sulphur dioxide  
 to 50 mg/m<sup>3</sup> Hydrogen chloride  
 to 200 mg/m<sup>3</sup> Hydrogen chloride

CS X<sub>max, j</sub>

0,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 2,80 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 0,60 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>

Sum of positive cross sensitivities  
 Sum of negative cross sensitivities

3,40 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>

**Calculation of the combined standard uncertainty**
**Test Value**

Lack of fit  
 Biggest interference (positiv or negativ)  
 Span shift in the field test  
 Zero shift in the field test  
 Sensitivity to sample volume flow  
 Sensitivity to sample pressure  
 Sensitivity to sample temperature  
 Sensitivity to ambient temperature  
 Dependence on supply voltage  
 Repeatability at span  
 Field reproducibility  
 Uncertainty of the test gas at the reference point

	ΔX <sub>max, j</sub>	u(ΔX <sub>max, j</sub> ) = $\frac{\Delta X}{\sqrt{3}}$	u(ΔX <sub>max,j</sub> ) <sup>2</sup>
u <sub>L</sub>	1,63 mg/m <sup>3</sup>	0,94 mg/m <sup>3</sup>	0,880
u <sub>I</sub>	3,40 mg/m <sup>3</sup>	1,96 mg/m <sup>3</sup>	3,853
u <sub>d,s</sub>	2,50 mg/m <sup>3</sup>	1,44 mg/m <sup>3</sup>	2,083
u <sub>d,z</sub>	2,74 mg/m <sup>3</sup>	1,58 mg/m <sup>3</sup>	2,498
u <sub>v</sub>	1,00 mg/m <sup>3</sup>	0,58 mg/m <sup>3</sup>	0,333
u <sub>sd</sub>	0,00 mg/m <sup>3</sup>	0,00 mg/m <sup>3</sup>	0,000
u <sub>st</sub>	0,00 mg/m <sup>3</sup>	0,00 mg/m <sup>3</sup>	0,000
u <sub>t</sub>	-2,50 mg/m <sup>3</sup>	-1,44 mg/m <sup>3</sup>	2,083
u <sub>sv</sub>	0,88 mg/m <sup>3</sup>	0,51 mg/m <sup>3</sup>	0,255
u <sub>s</sub>	2,00 mg/m <sup>3</sup>	1,15 mg/m <sup>3</sup>	1,333
u <sub>D</sub>	0,61 mg/m <sup>3</sup>	0,35 mg/m <sup>3</sup>	0,123
u <sub>lo</sub>	2,50 mg/m <sup>3</sup>	1,44 mg/m <sup>3</sup>	2,083

Combined standard uncertainty (u<sub>c</sub>)  
 Total expanded uncertainty  
 Relative total expanded uncertainty  
 Requirement

u <sub>c</sub>	$u_c = \sqrt{\sum(u_{max,j})^2}$	3,940
(u <sub>c</sub> * k)	U <sub>c</sub> = u <sub>c</sub> * 1,96	7,723
	U <sub>c</sub> in % of the limit 50 mg/m <sup>3</sup>	15,4
	U <sub>c</sub> in % of the limit 50 mg/m <sup>3</sup>	20,0

Result: Requirements keep to QAL 1 of EN 14181

## DIN EN ISO 14956 and prEN 15267-3 calculation for QAL 1 in DIN EN 14181

**Manufacturer data**

Manufacturer  
 Measurement System  
 Name  
 Serial Number  
 Measuring Principle

Maihak AG  
 Multi Component Measuring Device  
 Sidor  
 760 111, 760 118  
 NDIR

**TÜV Data**

Approval Report  
 Date  
 Editor

TÜN Nord 04CU035 / 8000607710 2006-06-30  
 2007-05-07  
 Dipl.Chem. M. Kerpa

**Measurement Component**

SO2 100 mg/m<sup>3</sup>

**Evaluation of the cross sensitivity (CS)**

to 3 Vol.-% Oxygen  
 to 21 Vol.-% Oxygen  
 to 30 Vol.-% Humidity  
 to 300 mg/m<sup>3</sup> Carbon monoxide  
 to 15 Vol.-% Carbon dioxide  
 to 50 mg/m<sup>3</sup> Methane  
 to 20 mg/m<sup>3</sup> Dinitrogen monoxide  
 to 100 mg/m<sup>3</sup> Dinitrogen monoxide  
 to 300 mg/m<sup>3</sup> Nitrogen monoxide  
 to 30 mg/m<sup>3</sup> Nitrogen dioxide  
 to 20 mg/m<sup>3</sup> Ammonia  
 to 200 mg/m<sup>3</sup> Sulphur dioxide  
 to 1000 mg/m<sup>3</sup> Sulphur dioxide  
 to 50 mg/m<sup>3</sup> Hydrogen chloride  
 to 200 mg/m<sup>3</sup> Hydrogen chloride

CS X<sub>max, j</sub>  
 0,00 mg/m<sup>3</sup>  
 0,40 mg/m<sup>3</sup>  
 0,43 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>  
 2,90 mg/m<sup>3</sup>  
 -0,44 mg/m<sup>3</sup>  
 -2,00 mg/m<sup>3</sup>  
 0,00 mg/m<sup>3</sup>

Sum of positive cross sensitivities  
 Sum of negative cross sensitivities

3,73 mg/m<sup>3</sup>  
 -2,44 mg/m<sup>3</sup>

**Calculation of the combined standard uncertainty**
**Test Value**

Lack of fit  
 Biggest interference (positiv or negativ)  
 Span shift in the field test  
 Zero shift in the field test  
 Sensitivity to sample volume flow  
 Sensitivity to sample pressure  
 Sensitivity to sample temperature  
 Sensitivity to ambient temperature  
 Dependence on supply voltage  
 Repeatability at span  
 Field reproducibility  
 Uncertainty of the test gas at the reference point

	$\Delta X_{\max, j}$	$u(\Delta X_{\max, j}) = \frac{\Delta X}{\sqrt{3}}$	$u(\Delta X_{\max, j})^2$
u <sub>L</sub>	1,30 mg/m <sup>3</sup>	0,75 mg/m <sup>3</sup>	0,563
u <sub>I</sub>	3,73 mg/m <sup>3</sup>	2,15 mg/m <sup>3</sup>	4,638
u <sub>d,s</sub>	2,06 mg/m <sup>3</sup>	1,19 mg/m <sup>3</sup>	1,415
u <sub>d,z</sub>	1,69 mg/m <sup>3</sup>	0,98 mg/m <sup>3</sup>	0,952
u <sub>v</sub>	0,80 mg/m <sup>3</sup>	0,46 mg/m <sup>3</sup>	0,213
u <sub>sp</sub>	0,00 mg/m <sup>3</sup>	0,00 mg/m <sup>3</sup>	0,000
u <sub>st</sub>	0,00 mg/m <sup>3</sup>	0,00 mg/m <sup>3</sup>	0,000
u <sub>t</sub>	3,00 mg/m <sup>3</sup>	1,73 mg/m <sup>3</sup>	3,000
u <sub>sv</sub>	1,00 mg/m <sup>3</sup>	0,58 mg/m <sup>3</sup>	0,333
u <sub>s</sub>	1,65 mg/m <sup>3</sup>	0,95 mg/m <sup>3</sup>	0,908
u <sub>D</sub>	1,46 mg/m <sup>3</sup>	0,84 mg/m <sup>3</sup>	0,708
u <sub>lo</sub>	2,00 mg/m <sup>3</sup>	1,15 mg/m <sup>3</sup>	1,333

Combined standard uncertainty (u<sub>c</sub>)  
 Total expanded uncertainty  
 Relative total expanded uncertainty  
 Requirement

u <sub>c</sub>	$u_c = \sqrt{\sum(u_{\max, j})^2}$	3,750
(u <sub>c</sub> * k)	$U_c = u_c * 1,96$	7,350
	Uc in % of the limit 50 mg/m <sup>3</sup>	14,7
	Uc in % of the limit 50 mg/m <sup>3</sup>	20,0

Result: Requirements keep to QAL 1 of EN 14181