

# PHENOL COLORIMETRIC ANALYZER

## Compact online analyzer for measurement of phenol in water

## **APPLICATION FIELDS**

 Industrial wastewater – where the presence of phenolic compounds in the industrial waste water adversely affects aquatic and human life directly or indirectly when discharged into public waterways, water sources or surface water.



## **ADVANTAGES / FEATURES**

#### • Different compartments

To ensure complete separation between the electronics (upper case) and the wet part (lower case).

#### • Low reagents consumption

Minimum operating cost by small reagent consumption, only 1 L (0.26 US.gal) for the 16 mm cell / 2 L (0.52 US.gal) for the 26 mm cell of each reagent every 30 days with 15 minute analysis frequency.

## • Automatic calibration / validation / cleaning

Validation, cleaning and calibration are standard features which significantly reduce downtime and operator intervention ensuring the most accurate results are obtained. Free selectable validation, cleaning and calibration intervals.

#### Wide measuring range

The determination ranges of the Phenol Analyzer vary from trace  $\mu g/L$  to 250 mg/L Phenol using internal dilution module.

#### • Factory tested, ready for installation and operation

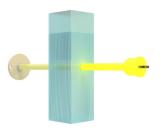
Just connect the power, sample, and reagent lines and the analyzer is fully operational.

## • Large color touchscreen

The colorimeter is equipped with a graphic touchscreen interface showing measured values and status information. Easy access to menus and functions. Integrated datalogger with USB download.

#### Measurement principle

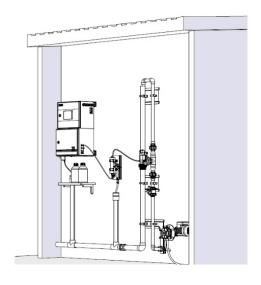
The colorimetric determination of phenol in water is based on the reaction of phenol with 4-amino-antipyrine in the presence of potassium hexacyanoferrate(III) buffer solution to form a red colored antipyrine complex. The absorbance intensity is proportional to the phenol concentration in the sample and is measured at 525 nm.



## **TECHNICAL SPECIFICATIONS**

| Measured parameter        | Phenol (ppb, ppm, mg/l).  |
|---------------------------|---|
| Measuring principle       | Differential colorimetric absorbance. 4-Amino-antipyrine method.  |
| Measuring range           | 5 to 1000 ppb Phenol for the 26 mm cell,<br>0.1 to 5 ppm Phenol for the 16 mm cell;<br>up to 250 ppm Phenol with internal dilution. |
| Reproducibility           | $\pm$ 20 ppb or $\pm$ 5%, whichever is greater (26 mm cell) $\pm$ 50 ppb or $\pm$ 5%, whichever is greater (16 mm cell).            |
| Analysis<br>Frequency     | Freely programmable, batch near-continuous analysis.  |
| Cycle time                | 6 - 8 minutes, including conditioning before analysis cycle and rinsing after measuring.  |
| Reaction cell             | Temperature heated  |
| Sample                    | Pressure-free vessel Temperature: 5 - 50 °C (41 - 122 °F) Flow Rate: 80 to 500 mL/min Connection: 6 mm (¼-in.)                      |
| Drain                     | Pressure-free, atmospheric drain<br>Connection: 12 mm (½-in.)   |
| N° of streams             | 1, 2 with integrated switching valve  |
| Dimensions<br>(H x W x D) | 604 x 380 x 242 mm (23.6 x 14.8 x 9.4 in)   |
| Weight                    | Approx. 20 Kg (44 lbs)  |
| Power Supply              | Voltage: 100 - 240 VAC 50/60 Hz standard or 24 VDC (option) Power consumption: max. 80 VA   |
| Outputs                   | 2 x 4-20 mA outputs for measured data<br>Modbus RTU RS485   |
| Alarms                    | 2 SPDT programmable potential free relays   |
| Digital Input             | Remote start/stop, start extra cycle, skip idle time, emergency stop  |
| Working<br>Temperature    | 5 - 45 °C (41 - 113 °F)   |
| Humidity                  | 10 to 90% RH (indoor use only)  |
| Installation              | Wall mount (standard), bench top support or panel mount (options).  |
| Protection Grade          | IP54  |

## **INSTALLATION EXAMPLE**



The analyzer is easily installed in a minimum amount of wall space.

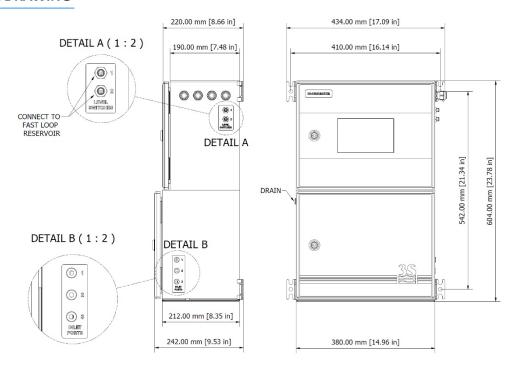
In the picture are included the optional accessories:

- a) A46ERLS000 Fast Loop external reservoir with level switch
- b) A46SF10020 Filtration unit 100 micron 230 VAC (other mesh size and input voltages available)
- c) A46SPP0000 Sampling Pump

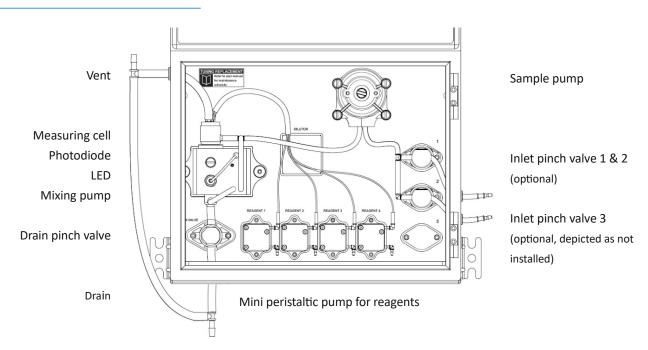
Other accessories, including external dilutors to increase the analyzer range and different kind of sample reservoirs are also available. See our website for more info.



#### **TECHNICAL DRAWING**



## **HYDRAULIC COMPARTMENT VIEW**



## **PRODUCT CODES**

| CL3-2-525-0-16-C6H5OH | Phenol Colorimeter, one inlet port, 16 mm cell    |
|-----------------------|---|
| CL3-2-525-2-16-C6H5OH | Phenol Colorimeter, two inlet ports, 16 mm cell   |
| CL3-2-525-3-16-C6H5OH | Phenol Colorimeter, three inlet ports, 16 mm cell |
| CL3-2-525-0-26-C6H5OH | Phenol Colorimeter, one inlet port, 26 mm cell    |
| CL3-2-525-2-26-C6H5OH | Phenol Colorimeter, two inlet ports, 26 mm cell   |
| CL3-2-525-3-26-C6H5OH | Phenol Colorimeter, three inlet ports, 26 mm cell |